

HRPO Steel Gauge Chart



Hot rolled pickled & oiled (HRPO) steel sheets. Odd gauges are less available.

Gauge	Imperial (inches)		Metric (mm)	
	Thickness	Tolerance	Thickness	Tolerance
3	0.2391	+/-0.009	6.073	±0.229
4	0.2242	+/-0.009	5.695	±0.229
5	0.2092	+/-0.009	5.314	±0.229
6	0.1943	+/-0.009	4.935	±0.229
7	0.1793	+/-0.008	4.554	±0.203
8	0.1644	+/-0.008	4.176	±0.203
9	0.1495	+/-0.008	3.797	±0.203
10	0.1345	+/-0.008	3.416	±0.203
11	0.1196	+/-0.008	3.038	±0.203
12	0.1046	+/-0.008	2.657	±0.203
13	0.0897	+/-0.007	2.278	±0.178
14	0.0747	+/-0.007	1.897	±0.178
15	0.0673	+/-0.006	1.709	±0.152
16	0.0598	+/-0.006	1.519	±0.152
17	0.0538	+/-0.006	1.367	±0.152
18	0.0478	+/-0.005	1.214	±0.127
19	0.0418	+/-0.004	1.062	±0.102
20	0.0359	+/-0.003	0.912	±0.076
21	0.0329	+/-0.003	0.836	±0.076
22	0.0299	+/-0.003	0.759	±0.076
23	0.0269	+/-0.003	0.683	±0.076
24	0.0239	+/-0.003	0.607	±0.076
25	0.0209	+/-0.003	0.531	±0.076
26	0.0179	+/-0.002	0.455	±0.051
27	0.0164	+/-0.002	0.417	±0.051
28	0.0149	+/-0.002	0.378	±0.051
29	0.0135	+/-0.002	0.343	±0.051
30	0.012	+/-0.002	0.305	±0.051
31	0.0105	-	0.267	-
32	0.0097	-	0.246	-
33	0.009	-	0.229	-
34	0.0082	-	0.208	-
35	0.0075	-	0.190	-
36	0.0067	-	0.170	-